# NWFA

# Engineered Wood Flooring Refinishable Program



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#### **Program Overview:**

The NWFA Engineered Wood Flooring Refinishable Program is a voluntary certification program administered by the National Wood Flooring Association. The program was designed to identify engineered wood flooring products with wear layers thick enough to be refinished, and produce a list of certified refinishable wood flooring products to aid manufacturers, distributors, specifiers, and end users in their decision making processes.

#### **NWFA Definitions:**

- 1. **Backing:** Layer of the engineered wood floor that provides balance, generally bonded to the bottom of the core layer.
- 2. **Composite:** A product or system made from two or more constituent materials that remain distinct, but combine to form a material with properties not possessed by any of the individual constituents. For purposes of this program document, composite materials shall mean wood-based composite materials.
- 3. **Core:** The material layer that provides thickness, dimensional stability, and other properties needed for the engineered wood flooring product. Note: The core layer generally consists of wood, finger blocks, HDF/MDF, or any composite material.
- 4. **End User:** Any individual that physically receives and puts to use the final wood flooring product.
- 5. **Factory-Finished:** Wood flooring that has been colored and finished at the manufacturer's facility prior to packaging.
- 6. **Manufacturer:** Any individual or entity that physically manufacturers a product, or has a product designed or manufactured for the wood flooring industry, and places it on the market under its' own name or trademark.
- 7. North America: Although North America consists of 23 independent countries, for purposes of this program document, North America shall mean the United States and Canada which comprise approximately 80% of the whole continental area.
- 8. **Refinish:** Sanding a previously finished floor to bare wood and applying new stain or finish.
- 9. **Sculpted/Distressed:** An artificial texture in which the floor has been scraped, scratched or gouged to give it a timeworn, antique look.
- 10. **Specifier:** Any individual or entity including, but not limited to, architects, builders, consultants, design centers, interior designers/decorators, end-users, general contractors, flooring contractors, or sales professionals that recommends, specifies, or in any way advises the buyer prior to ordering, purchasing, and/or installing the wood floor products.
- 11. **Unfinished:** A wood flooring product that must have stain and/or a finish applied after installation.
- 12. **Wear layer:** The outermost layer of engineered flooring designed to be the visible side when installed.

## **NWFA Definition of Real Wood Flooring:**

A wood floor is any flooring product that contains real wood as the top-most, wearable surface of the floor.

Wood flooring may be broken into three categories:

- 1. Solid wood flooring is a solid piece of wood from top to bottom.
- 2. Engineered wood flooring is real wood from top to bottom. Normally made using multiple wood veneers or slats of wood glued together at opposing directions.
- 3. Composite engineered wood flooring contains real wood on the wearable surface only. The backing and core material may be made up of any type of composite material.

# Program Eligibility Requirements:

- 1. The manufacturer must be a member of NWFA in good standing.
- 2. The manufacturer of the product must be headquartered, and have their primary manufacturing facility located in North America.
- 3. In the absence of Program Eligibility Requirement 2, NWFA may offer certification reciprocity for products certified by associations/federations outside of North America that administer refinishability certification programs that substantially align with the NWFA Engineered Wood Flooring Refinishable Program.

## **Eligible Product Requirements:**

- 1. Although this program was developed primarily for Engineered Wood Flooring products, Solid Wood Flooring products, and Composite Engineered Wood Flooring products made from wood-based composite platform (backing and core) materials are eligible.
- 2. Unfinished Wood Flooring Products, shall have a minimum wear layer thickness of 3.2mm.
- 3. Factory Finished Wood Flooring Products, shall have a minimum wear layer thickness of 2.5mm.
- 4. Sculpted/Distressed Wood Flooring Products, shall have a minimum wear layer of 2.5mm at the lowest point, and be evaluated on a product-by-product basis due to the variation in the surface wear layer of these products.
- 5. The product must be installed according to the manufacturers installation instructions, or in their absence, NWFA's Wood Flooring Installation Guidelines.
- 6. The Manufacturer must recommend the attachment of the wood flooring product to a subfloor as an acceptable installation method.
- 7. The end-user must use the flooring product for its intended use, maintain temperature and humidity levels year-round, and follow a maintenance routine using proper maintenance products as required by the flooring and finish manufactures.

#### Logos:

The NWFA Engineered Wood Flooring Refinishable Program offers two logo collections for use:

- 1. The NWFA Certified Refinishable logo collection is available to all participating manufacturer members.
  - a. NWFA Certified Refinishable Logo: Available for use on all certified refinishable products.



b. NWFA Certified Refinishable "Made In The USA" Logo: Available for use on certified refinishable products manufactured in the United States.



c. NWFA Certified Refinishable "Made In North America" Logo: Available for use on certified refinishable products manufactured in the United States or Canada.



- 2. The NWFA/NOFMA Certified Refinishable logo collection is available to participating manufacturer members that also participate in the NWFA/NOFMA Solid Unfinished and/or Solid Factory Finished Wood Flooring Mill Certification Programs.
  - a. NWFA/NOFMA Certified Refinishable Logo: Available for use on all certified refinishable products.



b. NWFA/NOFMA Certified Refinishable "Made In The USA" Logo: Available for use on certified refinishable products manufactured in the United States.



c. NWFA/NOFMA Certified Refinishable "Made In North America" Logo: Available for use on certified refinishable products manufactured in the United States or Canada.

